

# **DRUM & TOTE HEATERS**



# Model: SC08V (8) Drum Hot Box, Steam

LEWCO's drum heating product line offers standard costeffective solutions for melting, viscosity reduction, elevated temperature storage and general industrial heating applications. The Multi-Level design features an insulated base with spill containment sump. All models feature our signature heavy-duty welded construction and simple, user-friendly controls. Please consult factory for non-standard safety features required for compliance with NFPA 86.

# Capacity

- (8) 55-gallon drums palletized
- 2,700 lbs. per pallet

## **Operating Temperature**

- 125°F 300°F Note: Maximum achievable temperature is dependent on steam pressure.
- Consult factory for applications below 125°F

# **Construction/Features**

- Welded, 1/8" steel shell
- Optional: Stainless steel
- Insulation: 3" x 6# mineral wool
- Heavy duty doors with strap hinges, 3-point latch system, and high-temperature silicone rubber gaskets create a tight seal for efficient heating.
- Interior door release for safety

# **Spill Containment**

- 52 gallon capacity
- Sump drain 1" NPT

#### Heat Source & Capacity

- Saturated Steam, 10-200 PSIG
- Optional: Hot oil & hot water
- All heat exchangers are welded by A.S.M.E. certified welders and then hydro-tested at 300 PSIG
- Standard: 79 sq. ft.
- Optional: 158 sq. ft.

#### Phone: 419.502.2780 Fax: 419.625.1247 ovensales@lewcoinc.com

## **Control Options**

- No Controls
- Non-electronic, self-acting temperature controller, limited to 150 psig, available in the following ranges:
  - $\circ$  125°-212°F,  $1\!\!/_2$  " valve
  - 158°-300°F, ½" valve
- Single set-point temperature controller and redundant high-limit controller.
  - NEMA 12 enclosure with full voltage lockable disconnect switch.
  - Controls are wired to NFPA 70 and 79 electrical standards.
  - Electronic Control Options:
    - Batch Timer
    - Chart Recorder
    - Data Logger
    - Door Switch
    - NEMA 7 explosion-proof electrical

# Finish

- Blue or gray alkyd enamel
- Optional: Premium finish for corrosive environments.

# **Electrical Requirements**

- Voltage: 480/3/60
- Disconnect: 30 amps
- Other voltages available
- Depending on options, power may not be required.

#### **Shipping & Installation**

- Ships completely assembled for easy installation.
- Shipping weight: 4,500 lbs.
- Suitable for indoor or outdoor use.

#### **Additional Options**

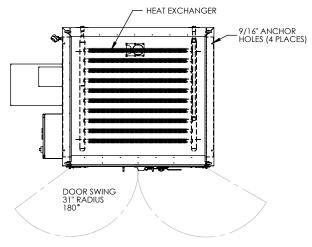
- Circulating Fan: 1,048 CFM, TEFC or explosion-proof motor with motor starter
- Steam Trap(s)
- 5" exhaust vent with damper
- Outdoor Service Package: unique sloped roof, premium finish, door trim, and NEMA 3 enclosure.
- Independent 3<sup>rd</sup> party inspection
- Custom sizes and features available. Please consult a LEWCO Applications Engineer for more information.

#### **Quality Assurance**

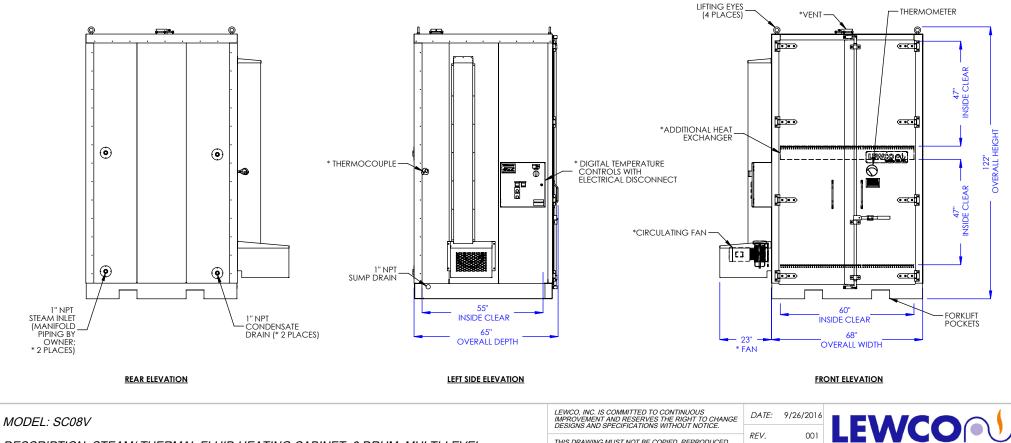
• Each unit comes complete with a (3) year warranty and is fully assembled, wired, and tested prior to shipment.







PLAN VIEW



DESCRIPTION: STEAM/ THERMAL FLUID HEATING CABINET, 8 DRUM, MULTI-LEVEL

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