



Model: SWT03EH

### Normal Duty Walk-In Oven

LEWCO Normal-Duty Batch Ovens are designed for common applications, such as pre-heating, drying, and baking. These models offer quality and performance at economical prices. Heavy-duty construction and industry standard components yield durable and reliable equipment. The SWT series features a top mounted heater box, which creates a smaller footprint and permits pass-through processing with optional rear doors. Each unit is fully assembled, wired, and tested prior to shipment. All LEWCO ovens are manufactured to meet the requirements of NFPA 86.

#### Operating Temperature

- 200°F - 350°F (93°C -177°C)

#### Heating Source & Capacity

- Electric, low watt density Incoloy® heaters provide years of trouble free service.
- Standard heater bank assemblies are installed in high velocity ductwork to maximize heat transfer.

#### Airflow Pattern

- Horizontal Airflow: Hot air is supplied from one of the side wall and pulled across horizontally to the opposite side wall.

#### General Construction

- 16 ga. aluminized steel interior
- 18 ga. cold rolled steel exterior
- Heat loss is minimized by a unique wall design featuring a welded inner shell and a completely isolated outer frame and covers.

#### Finish

- Blue or gray alkyd enamel
- Optional: Premium finish for corrosive environments

#### Doors

- Heavy-duty doors on an isolated door frame minimize heat loss. Wire core gaskets create a tight seal for efficient heating.
- Explosion venting latches
- Standard: Bi-parting swing doors
- Optional:
  - Vertical lift guillotine door
  - Door windows

#### Floor

- Standard: 12 ga. plate floor
- Optional:
  - 12 ga. plate floor with (1) pair inverted angle track
  - 12 ga. plate floor with (1) pair 6" wide wheel guides
  - Insulated (100 p.s.f. max.)
  - Insulated with (1) pair inverted angle track
  - Insulated with (1) pair 6" wide wheel guides
  - No floor

#### Input Voltage

- Standard 480/3/60
- Please consult factory for other available options.

#### Controls

- Single set-point temperature controller and redundant high-limit controller
- NEMA 12 enclosure with full voltage lockable disconnect switch
- Circulation fan(s) include air proving circuits that are electrically interlocked with the heating circuit.
- Controls are wired to NFPA 70 and 79 electrical standards, and meet the requirements of NFPA 86, Class B ovens.
- Optional:
  - Door Switch
  - Batch Timer
  - Ramp/ Soak controller
  - Data logger/ chart recorder
  - Zero speed switch for fans
  - Composite curing controls

#### Quality Assurance

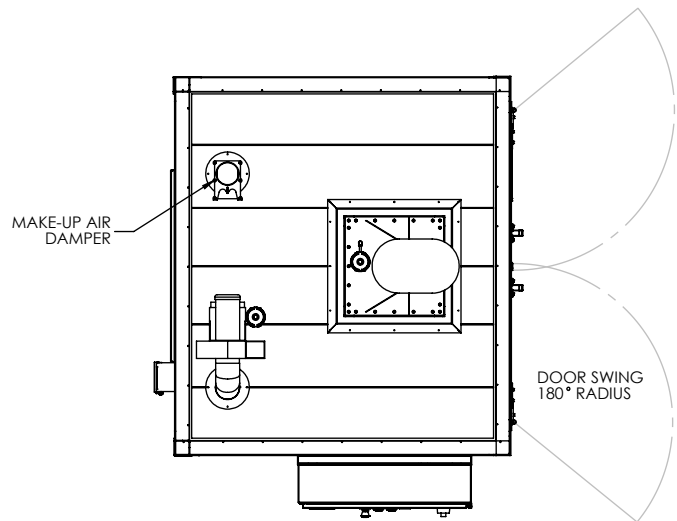
- Each unit comes complete with a (1) year warranty and is fully assembled, wired, and tested prior to shipment.
- Unit manufactured under ISO 9001 Quality Certified System.

Model (NFPA Class B)	Overall Dimensions			Door Swing Radius	Workspace Dimensions			Workspace Volume (cubic ft.)	Heater Bank (kW)	Circulating Fan (CFM)	Motor (HP)	Air Changes per Minute	Exhaust Fan Capacity (CFM)	Exhaust Motor (HP)	Solvents per Batch (Gals.)	Ships Fully Assembled
	"W	"D	"H		"W	"D	"H									
SWT03EH-48-48-60 *	78	59	91	34"	48	48	60	80	36	1,000	1	12.50	N/A	N/A	0	Yes
SWT03EH-48-48-72 *	76	60	135	34"	48	48	72	96	36	1,400	1	14.58	N/A	N/A	0	Yes
SWT03EH-48-48-96	78	60	159	34"	48	48	96	128	36	1,700	1	13.28	N/A	N/A	0	No
SWT03EH-48-72-72 *	82	84	135	34"	48	72	72	144	36	1,700	1	11.80	N/A	N/A	0	Yes
SWT03EH-48-72-96	82	84	159	34"	48	72	96	192	36	2,500	2	13.02	N/A	N/A	0	Yes
SWT03EH-48-96-72	82	108	135	34"	48	96	72	192	36	2,500	2	13.00	N/A	N/A	0	Yes
SWT03EH-48-96-96	82	108	160	34"	48	96	96	256	45	3,000	2	11.71	N/A	N/A	0	No
SWT03EH-60-60-60 *	88	72	123	40"	60	60	60	125	36	1,400	1	11.20	N/A	N/A	0	Yes
SWT03EH-60-60-72 *	90	72	135	40"	60	60	72	150	36	1,700	1	11.33	N/A	N/A	0	Yes
SWT03EH-60-60-96	94	72	159	40"	60	60	96	200	36	2,500	2	12.50	N/A	N/A	0	No
SWT03EH-60-72-72 *	92	84	135	40"	60	72	72	180	36	2,500	2	11.11	N/A	N/A	0	Yes
SWT03EH-60-72-96	94	84	160	40"	60	72	96	240	45	3,000	2	12.50	N/A	N/A	0	No
SWT03EH-60-96-96	96	108	165	40"	60	96	96	320	45	4,000	3	12.50	N/A	N/A	0	No
SWT03EH-72-72-72 *	106	84	135	46"	72	72	72	216	36	2,500	2	11.57	N/A	N/A	0	Yes
SWT03EH-72-72-96	108	84	160	46"	72	72	96	288	45	3,500	3	12.15	N/A	N/A	0	No
SWT03EH-72-96-96	110	108	167	46"	72	96	96	384	54	4,500	3	11.72	N/A	N/A	0	No
SWT03EH-72-120-96	112	132	169	46"	72	120	96	480	63	5,500	3	11.46	N/A	N/A	0	No

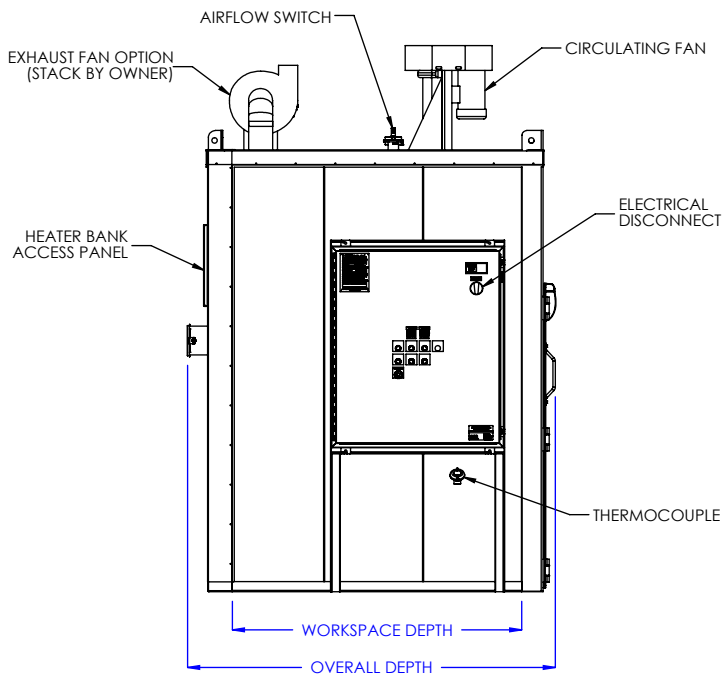
Model (NFPA Class A)	Overall Dimensions			Door Swing Radius	Workspace Dimensions			Workspace Volume (cubic ft.)	Heater Bank (kW)	Circulating Fan (CFM)	Motor (HP)	Air Changes per Minute	Exhaust Fan Capacity (CFM)	Exhaust Motor (HP)	Solvents per Batch (Gals.)	Ships Fully Assembled
	"W	"D	"H		"W	"D	"H									
SWT03EH-48-48-60 *	78	59	91	34"	48	48	60	80	36	1,000	1	12.50	62	1/4	0.06	No
SWT03EH-48-48-72 *	76	60	135	34"	48	48	72	96	36	1,400	1	14.58	62	1/4	0.06	No
SWT03EH-48-48-96	78	60	159	34"	48	48	96	128	36	1,700	1	13.28	62	1/4	0.06	No
SWT03EH-48-72-72 *	82	108	135	34"	48	72	72	144	36	1,700	1	11.81	62	1/4	0.06	No
SWT03EH-48-72-96	82	84	162	34"	48	72	96	192	45	2,500	2	13.02	62	1/4	0.06	No
SWT03EH-48-96-72	82	108	162	34"	48	96	72	192	45	2,500	2	13.02	62	1/4	0.06	No
SWT03EH-48-96-96	82	108	160	34"	48	96	96	256	45	3,000	2	11.72	62	1/4	0.06	No
SWT03EH-60-60-60 *	88	72	123	40"	60	60	60	125	36	1,400	1	11.20	62	1/4	0.06	No
SWT03EH-60-60-72 *	90	72	135	40"	60	60	72	150	36	1,700	1	11.33	62	1/4	0.06	No
SWT03EH-60-60-96	94	72	159	40"	60	60	96	200	45	2,500	2	12.50	62	1/4	0.06	No
SWT03EH-60-72-72 *	90	72	135	40"	60	72	72	180	45	2,500	2	13.89	62	1/4	0.06	No
SWT03EH-60-72-96	94	84	160	40"	60	72	96	240	45	3,000	2	12.50	62	1/4	0.06	No
SWT03EH-60-96-96	96	108	165	40"	60	96	96	320	54	4,000	3	12.50	250	1/4	0.10	No
SWT03EH-72-72-72 *	106	84	135	46"	72	72	72	216	45	2,500	2	11.57	62	1/4	0.06	No
SWT03EH-72-72-96	108	84	160	46"	72	72	96	288	54	3,500	3	12.15	62	1/4	0.06	No
SWT03EH-72-96-96	110	108	167	46"	72	96	96	384	63	4,500	3	11.72	250	1/4	0.10	No
SWT03EH-72-120-96	112	132	169	46"	72	120	96	480	63	5,500	3	11.46	250	1/4	0.10	No

\* Indicates Configuration Style #1. Refer to drawings on page 3 of 4

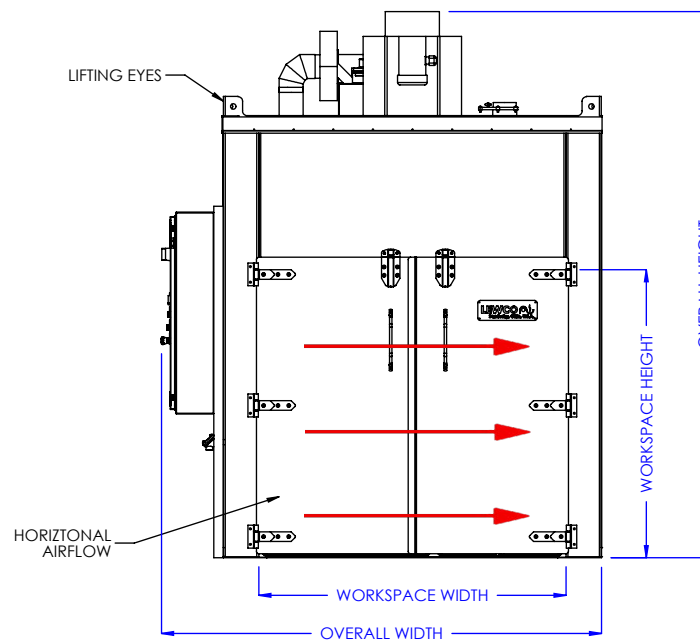
**NOTE: Sizes are approximate. LEWCO, Inc. reserves the right to change specifications without notice.**



**PLAN VIEW**



**LEFT SIDE ELEVATION**



**FRONT ELEVATION**

MODEL: SWT03EH

DESCRIPTION: NORMAL DUTY WALK-IN OVEN, TOP MOUNT HEATER, 350°F, ELECTRIC, HORIZONTAL AIRFLOW

**WARNING:** OVENS PROCESSING FLAMMABLE VOLATILES OR COMBUSTIBLE MATERIALS ARE CLASSIFIED BY NFPA 86 AS "CLASS A" OVENS AND REQUIRE SPECIFIC SAFETY FEATURES. KNOW THE PROPERTIES OF THE MATERIALS BEING HEATED. EXPLOSION OR FIRE MAY RESULT FROM MISAPPLICATION.

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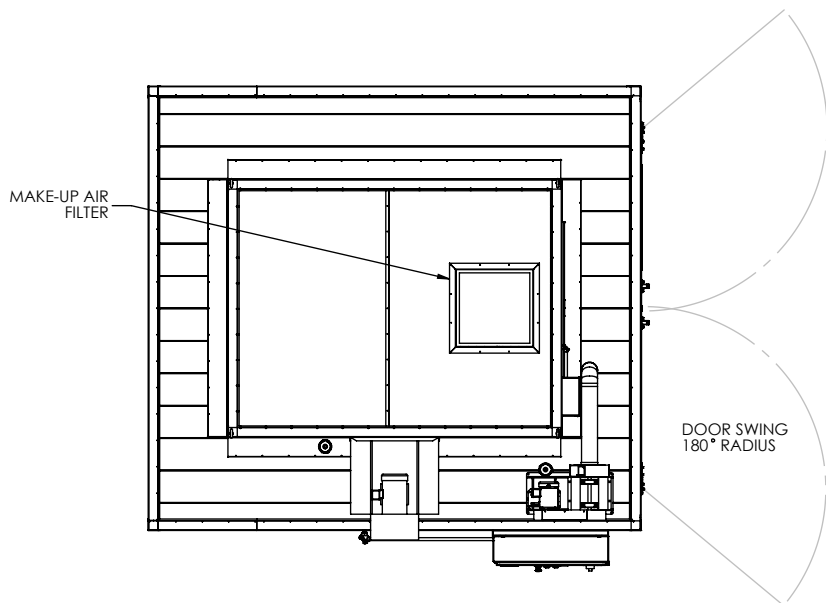
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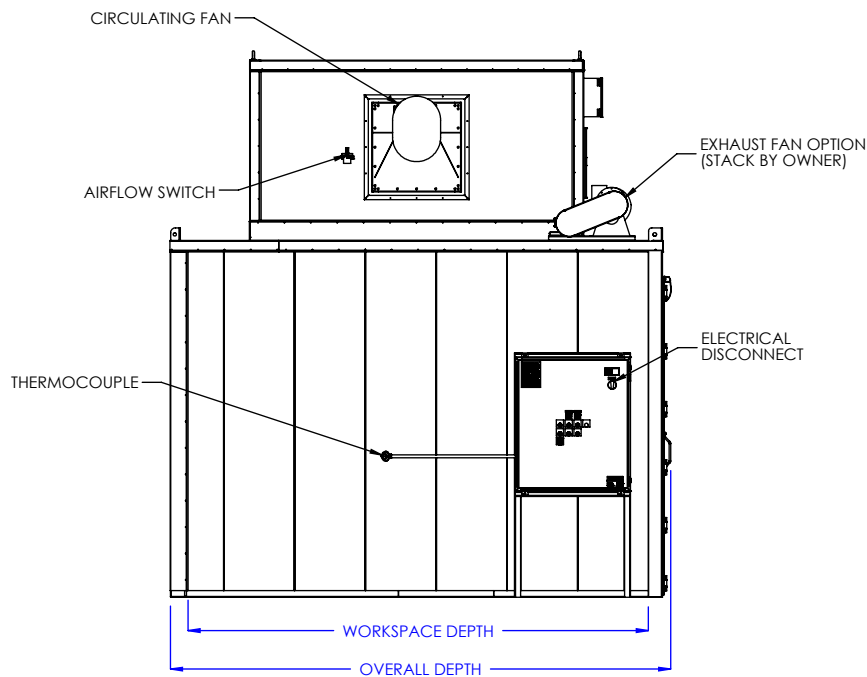
PAGE: 3 of 4



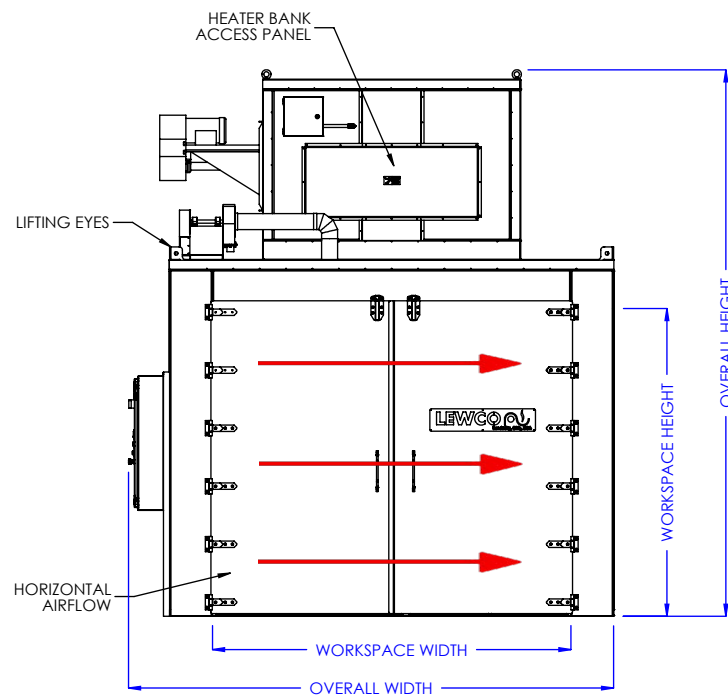
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PAGE: 4 of 4



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