



### **Operating Temperature**

• 150°F - 800°F (66°C -427°C)

#### Heating Source & Capacity

- Electric, low watt density Incoloy® heaters provide years of trouble free service.
- Standard heater bank assemblies are installed in high velocity ductwork to maximize heat transfer.

#### **Airflow Pattern**

• Dual Airflow: Hot air is supplied from both of the side walls and returned through a top plenum.

#### **General Construction**

- 16 ga. aluminized steel interior
- 18 ga. cold rolled steel exterior
- Heat loss is minimized by a unique wall design featuring a welded inner shell and a completely isolated outer frame and covers.

#### Finish

- Blue or gray alkyd enamel
- Optional: Premium finish for corrosive environments

# Model: EWR08ED Enhanced Duty Walk-In Oven

LEWCO Enhanced-Duty Batch Ovens are designed for critical applications, such as those in the advanced materials and aerospace industries. These models offer all of the same construction features as the Normal-Duty ovens; however the performance is "enhanced" by adding additional heat capacity and larger circulation fans. Enhanced-Duty ovens also guarantee a temperature uniformity of at least +/- 10°F. The EWR Series features a rear mounted heater box, which is ideal for installations with height restrictions. Each unit is fully assembled, wired, and tested prior to shipment. All LEWCO ovens are manufactured to meet the requirements of NFPA 86.

#### Doors

- Heavy-duty doors on an isolated door frame minimize heat loss. Wire core gaskets create a tight seal for efficient heating.
- Explosion venting latches
- Standard: Bi-parting swing doors
- Optional:
  - Vertical lift guillotine door
     Door windows

#### Floor

- Standard: 12 ga. plate floor
- Optional:
  - 12 ga. plate floor with (1) pair inverted angle track
    - 12 ga. plate floor with (1) pair
       6" wide wheel guides
    - Insulated (100 p.s.f. max.)
      Insulated with (1) pair
    - inverted angle track
    - Insulated with (1) pair 6" wide wheel guides
    - No floor

#### **Input Voltage**

- Standard 480/3/60
- Please consult factory for other available options.

#### Controls

- Single set-point temperature controller and redundant high-limit controller
- NEMA 12 enclosure with full voltage lockable disconnect switch
- Circulation fan(s) include air proving circuits that are electrically interlocked with the heating circuit.
- Controls are wired to NFPA 70 and 79 electrical standards, and meet the requirements of NFPA 86, Class B ovens.
- Optional:
  - o Door Switch
  - $\circ\,$  Batch Timer
  - Ramp/ Soak controller
  - Data logger/ chart recorder
  - $\,\circ\,$  Zero speed switch for fans
  - Composite curing controls

## **Quality Assurance**

- Each unit comes complete with a (1) year warranty and is fully assembled, wired, and tested prior to shipment.
- Unit manufactured under ISO 9001 Quality Certified System.



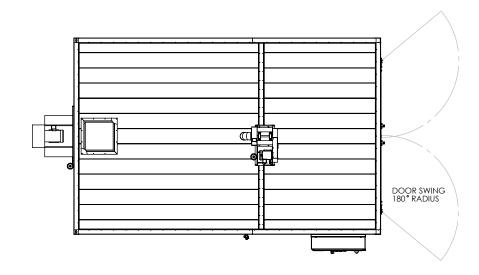


# LEWCO

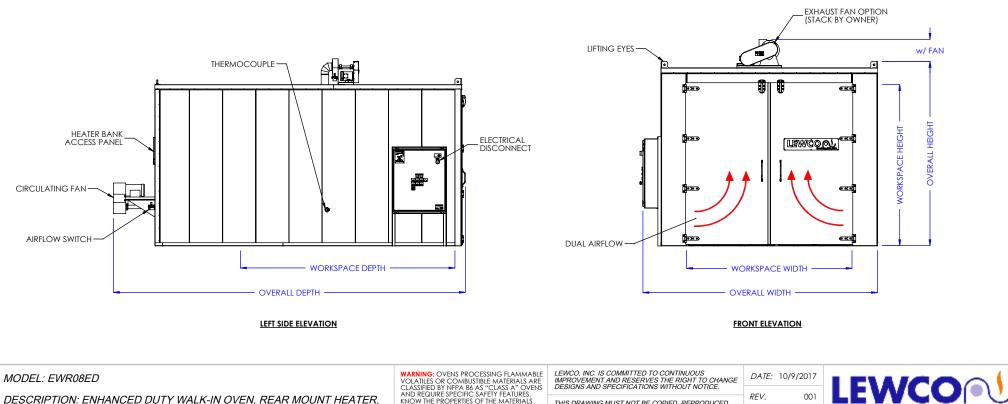
## **Industrial Batch Ovens**

## Model: EWR08ED

Model (NFPA Class B)	Overall Dimensions			Door Workspace			LI STORE DE L	Circulating	Motor(s)	Air Changes	Exhaust Fan	Exhaust	Solvents	Ships Fully	
	"W	"D	"Н	Swing Radius	"W	"D	"Н	(kW)	Fan(s) (CFM)	(HP)	per Minute	Capacity (CFM)	Motor (HP)	per Batch (Gals.)	Assembled
EWR08ED-48-48-60	86	110	77	24"	48	48	60	54	3,500	3	43.75	N/A	N/A	0	Yes
EWR08ED-48-48-72	88	110	89	24"	48	48	72	63	4,000	3	41.67	N/A	N/A	0	Yes
EWR08ED-48-48-96	90	114	113	24"	48	48	96	72	5,500	3	42.97	N/A	N/A	0	Yes
EWR08ED-48-72-72	90	144	89	24"	48	72	72	72	6,000	3	41.67	N/A	N/A	0	Yes
EWR08ED-48-72-96	94	148	113	24"	48	72	96	81	8,000	5	41.67	N/A	N/A	0	Yes
EWR08ED-48-96-72	94	172	89	24"	48	96	72	81	8,000	5	41.67	N/A	N/A	0	Yes
EWR08ED-48-96-96	98	178	113	24"	48	96	96	99	12,000	7 1/2	46.88	N/A	N/A	0	Yes
EWR08ED-60-60-60	102	126	77	30"	60	60	60	63	5,000	3	40.00	N/A	N/A	0	Yes
EWR08ED-60-60-72	102	132	89	30"	60	60	72	72	6,000	3	40.00	N/A	N/A	0	Yes
EWR08ED-60-60-96	106	136	113	30"	60	60	96	81	8,000	5	40.00	N/A	N/A	0	Yes
EWR08ED-60-72-72	104	148	89	30"	60	72	72	81	8,000	5	44.44	N/A	N/A	0	Yes
EWR08ED-60-72-96	108	154	113	30"	60	72	96	90	10,000	7 1/2	41.67	N/A	N/A	0	Yes
EWR08ED-60-96-96	114	178	113	30"	60	96	96	108	14,000	10	43.75	N/A	N/A	0	Yes
EWR08ED-72-72-72	118	154	89	36"	72	72	72	81	9,000	7 1/2	41.67	N/A	N/A	0	Yes
EWR08ED-72-72-96	126	154	113	36"	72	72	96	99	12,000	7 1/2	41.67	N/A	N/A	0	Yes
EWR08ED-72-96-96	130	185	113	36"	72	96	96	117	16,000	10	41.67	N/A	N/A	0	Yes
EWR08ED-72-120-96	134	214	113	36"	72	120	96	153	20,000	15	41.67	N/A	N/A	0	Yes



PLAN VIEW



DESCRIPTION: ENHANCED DUTY WALK-IN OVEN, REAR MOUNT HEATER, 800°F, ELECTRIC, DUAL AIRFLOW

WARNING: OVENS PROCESSING FLAMMABLE VOLATILES OR COMBUSTIBLE MATERIALS ARE CLASSIFIED BY NFPA 86 AS "CLASS A" OVENS AND REQUIRE SPECIFIC SAFETY FEATURES. KNOW THE PROPERTIES OF THE MATERIALS BEING HEATED. EXPLOSION OR FIRE MAY RESULT FROM MISAPPLICATION.

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