



Multi-Level

Model: HSC4TV

(4) Tote High-Performance Oven, Steam

LEWCO High-Performance Drum & Tote Ovens provide 25% faster heat-up times and, by design, are safer than traditional Hot Boxes. These models employ a high-velocity fan, which pulls air from the oven workspace, circulates it over the heating elements, and then delivers it at a highly convective rate back to the oven workspace. The Multi-Level design features an insulated base with spill containment sump. As standard, High-Performance Ovens are designed and manufactured to meet the requirements of NFPA 86 Class B ovens. Applications involving the off-gassing of flammable volatiles may require additional safety features. Consult factory for non-standard features required for compliance with NFPA 86, Class A ovens.

Capacity

- (4) totes/ IBC tanks
- 4,000 lbs. per tote

Operating Temperature

- 125°F - 300°F
Note: Maximum achievable temperature is dependent on steam pressure.
- Consult factory for applications below 125°F

Construction/ Features

- Welded, 1/8" steel shell
- Optional: Stainless steel
- Insulation: 4" x 6# mineral wool
- Heavy duty doors with strap hinges, 3-point latch system, and high-temperature silicone rubber gaskets create a tight seal for efficient heating.
- Interior door release for safety

Spill Containment

- 182 gallon capacity
- Sump drain 1" NPT

Finish

- Blue or gray alkyd enamel
- Optional: Premium finish for corrosive environments.

Heat Source & Capacity

- Saturated Steam, 20-125 PSIG
- Max. 220,000 BTU's per hour @ 75 PSIG.
- Optional: Hot oil & hot water

Controls

- Single set-point temperature controller and redundant high-limit controller.
- NEMA 12 enclosure with full voltage lockable disconnect switch.
- Circulation fan(s) include air proving circuits that are electrically interlocked with the heating circuit.
- Controls are wired to NFPA 70 and 79 electrical standards, and meet the requirements of NFPA 86, Class B ovens.
- Optional:
 - Batch Timer
 - Data Logger
 - Door Switch
 - Ramp/ Soak Controller
 - NEMA 7 explosion-proof electrical

Circulating Fan

- 5,000 CFM, 3 HP. TEFC motor
- Optional: Explosion-proof motor

Electrical Requirements

- Voltage: 480/3/60
- Disconnect: 30 amps
- Other voltages available

Shipping & Installation

- Oven splits apart for shipping.
- Shipping weight: 7,800 lbs.
- Suitable for indoor use only.

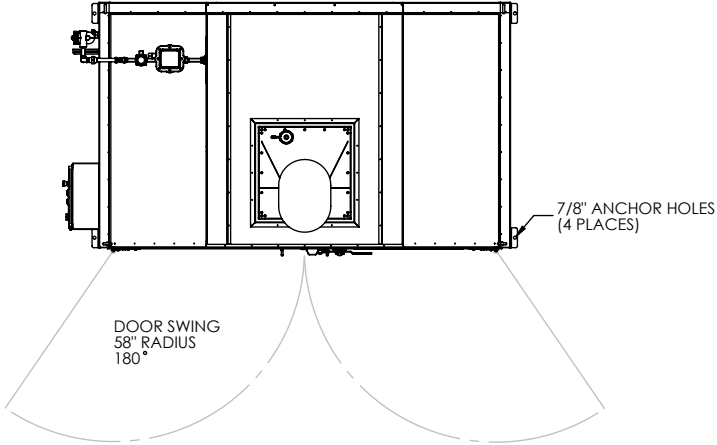
Additional Options

- Exhaust Fan: 250 CFM, ¼ HP. TEFC motor
- NFPA 86 Class A rating
- UL or CSA Certification
- Custom sizes and features available. Please consult a LEWCO Applications Engineer for more information.

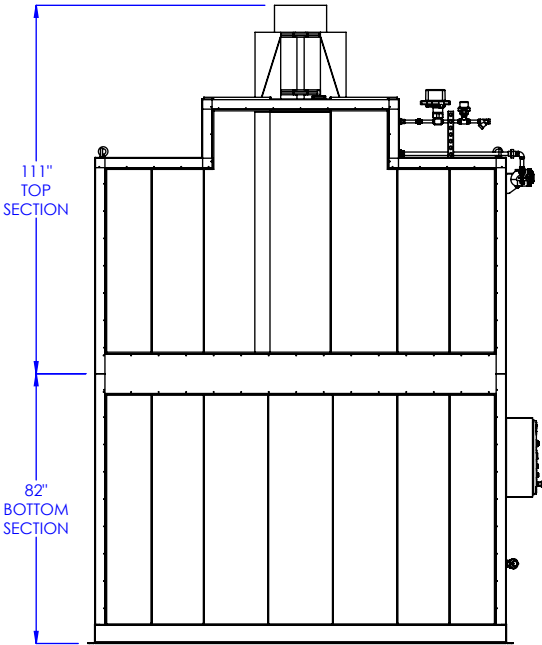
Quality Assurance

- Each unit comes complete with a (3) year warranty and is fully assembled, wired, and tested prior to shipment.

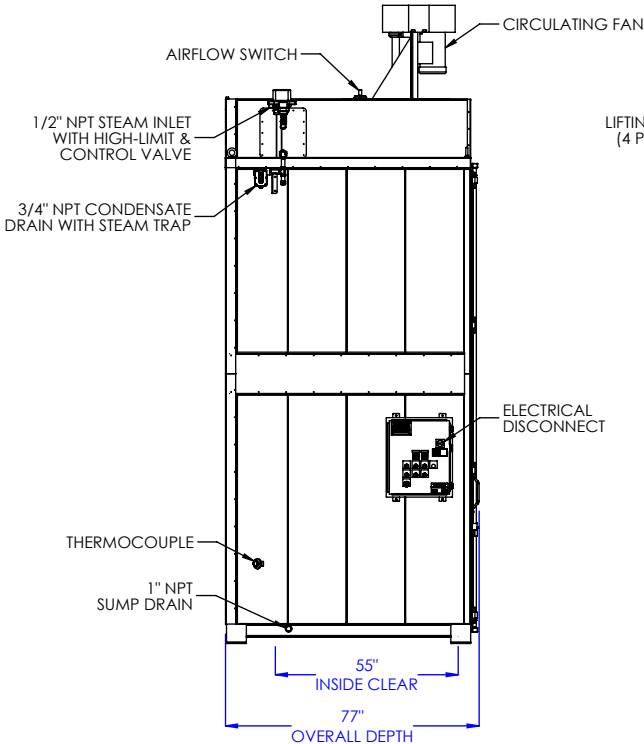
SHIPPING BREAKDOWN
A) TOP SECTION
B) BOTTOM SECTION
C) (2) DOORS



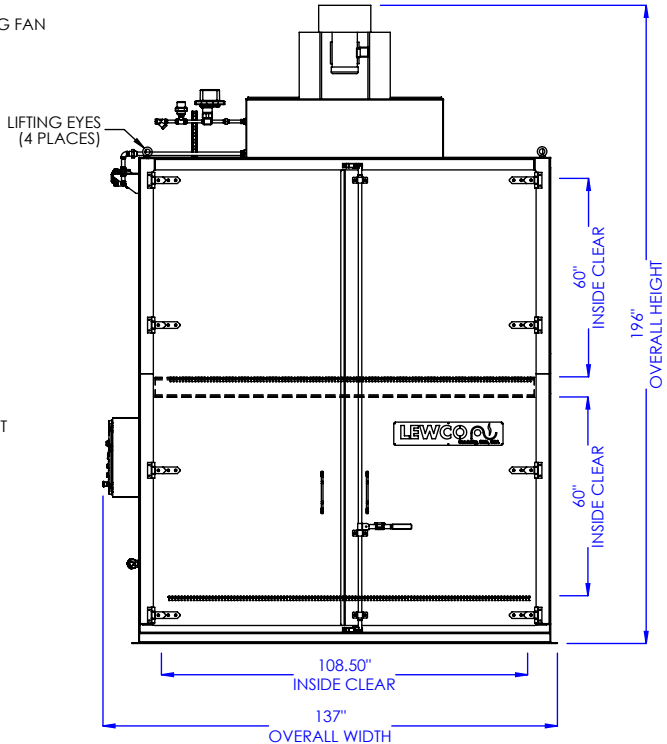
PLAN VIEW



REAR ELEVATION



LEFT SIDE ELEVATION



FRONT ELEVATION

MODEL: HSC4TV

DESCRIPTION: HIGH-PERFORMANCE STEAM/ THERMAL FLUID OVEN,
4 TOTE, MULTI-LEVEL

WARNING: OVENS PROCESSING FLAMMABLE
VOLATILES OR COMBUSTIBLE MATERIALS
REQUIRE SPECIAL NON-STANDARD SAFETY
FEATURES TO COMPLY WITH NFPA 86, "CLASS
A" OVENS. KNOW THE PROPERTIES OF THE
MATERIALS BEING HEATED. EXPLOSION OR
FIRE MAY RESULT FROM MISAPPLICATION.

LEWCO, INC. IS COMMITTED TO CONTINUOUS
IMPROVEMENT AND RESERVES THE RIGHT TO CHANGE
DESIGNS AND SPECIFICATIONS WITHOUT NOTICE.

THIS DRAWING MUST NOT BE COPIED, REPRODUCED
OR USED FOR ANY PURPOSE WITHOUT THE WRITTEN
CONSENT OF LEWCO, INC. ALL RIGHTS RESERVED.

DATE: 11/17/2016

REV. 001

PAGE: 1 of 1

LEWCO

706 LANE ST. SANDUSKY, OH 44870, U.S.A.