

Industrial Batch Ovens



Model: EWR08FD

Enhanced Duty Walk-In Oven

LEWCO Enhanced-Duty Batch Ovens are designed for critical applications, such as those in the advanced materials and aerospace industries. These models offer all of the same construction features as the Normal-Duty ovens; however the performance is "enhanced" by adding additional heat capacity and larger circulation fans. Enhanced-Duty ovens also guarantee a temperature uniformity of at least +/- 10°F. The EWR Series features a rear-mounted heater box, which is ideal for installations with height restrictions. Each unit is fully assembled, wired, and tested prior to shipment. All LEWCO ovens are manufactured to meet the requirements of NFPA 86.

Operating Temperature

• 200°F - 800°F (93°C -427°C)

Heating Source & Capacity

- Direct fired natural gas, modulating burner with direct coupled, digital actuated control valve provides visual indications of valve position
- High turndown ration allows rapid heat-up and tight temperature control.
- · Low CO and NOX emissions
- F.M. compliant fuel train

Airflow Pattern

 Dual Airflow: Hot air is supplied from both of the side walls and returned through a top plenum.

General Construction

- 16 ga. aluminized steel interior
- 18 ga. cold rolled steel exterior
- Heat loss is minimized by a unique wall design featuring a welded inner shell and a completely isolated outer frame and covers.

Finish

- Blue or gray alkyd enamel
- Optional: Premium finish for corrosive environments

Doors

- Heavy-duty doors on an isolated door frame minimize heat loss.
 Wire core gaskets create a tight seal for efficient heating.
- · Explosion venting latches
- Standard: Bi-parting swing doors
- Optional:
 - Vertical lift guillotine door
 - o Door windows

Floor

- Standard: 12 ga. plate floor
- Optional:
 - 12 ga. plate floor with (1) pair inverted angle track
 - 12 ga. plate floor with (1) pair6" wide wheel guides
 - o Insulated (100 p.s.f. max.)
 - Insulated with (1) pair inverted angle track
 - Insulated with (1) pair 6" wide wheel guides
 - o No floor

Input Voltage

- Standard 480/3/60
- Please consult factory for other available options.

Controls

- Single set-point temperature controller and redundant high-limit controller
- NEMA 12 enclosure with full voltage lockable disconnect switch
- Circulation fan(s) include air proving circuits that are electrically interlocked with the heating circuit.
- Controls are wired to NFPA 70 and 79 electrical standards, and meet the requirements of NFPA 86, Class B ovens.
- Optional:
 - o Door Switch
 - o Batch Timer
 - Ramp/ Soak controller
 - Data logger/ chart recorder
 - o Zero speed switch for fans
 - o Composite curing controls

Quality Assurance

- Each unit comes complete with a

 (1) year warranty and is fully assembled, wired, and tested prior to shipment.
- Unit manufactured under ISO 9001 Quality Certified System.

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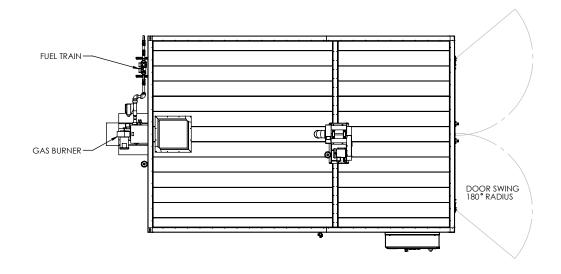




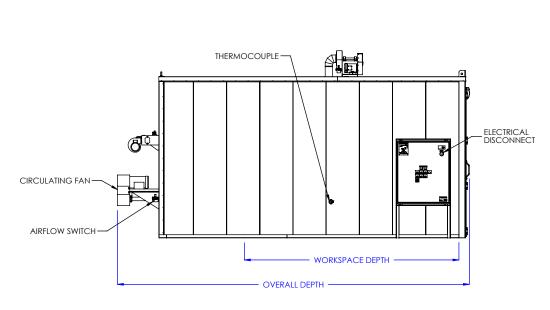
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Model (NFPA Class B)	Overall Dimensions "W "D "H		Door Swing Radius	Workspace Dimensions "W "D "H		Burner (BTU/ Hr)	Circulating Fan(s) (CFM)	Motor(s) (HP)	Air Changes per Minute	Exhaust Fan Capacity (CFM)	Exhaust Motor (HP)	Solvents per Batch (Gals.)	Ships Fully Assembled		
EWR08FD-48-48-60	86	110	128	34"	48	48	60	200,000	3,500	3	43.75	250	1/4	0	Yes
EWR08FD-48-48-72	88	110	140	34"	48	48	72	400,000	4,000	3	41.67	500	1	0	Yes
EWR08FD-48-48-96	90	114	164	34"	48	48	96	400,000	5,500	3	42.97	500	1	0	No
EWR08FD-48-72-72	90	144	140	34"	48	72	72	400,000	6,000	3	41.67	500	1	0	Yes
EWR08FD-48-72-96	94	148	164	34"	48	72	96	400,000	8,000	5	41.67	500	1	0	No
EWR08FD-48-96-96	98	178	164	34"	48	96	96	400,000	12,000	7 1/2	46.88	500	1	0	No
EWR08FD-60-60-60	102	126	128	40"	60	60	60	400,000	5,000	3	40.00	500	1	0	Yes
EWR08FD-60-60-72	102	132	140	40"	60	60	72	400,000	6,000	3	40.00	500	1	0	Yes
EWR08FD-60-60-96	106	136	164	40"	60	60	96	400,000	8,000	5	40.00	500	1	0	No
EWR08FD-60-72-72	104	148	140	40"	60	72	72	400,000	8,000	5	44.44	500	1	0	Yes
EWR08FD-60-72-96	108	154	164	40"	60	72	96	400,000	10,000	7 1/2	41.67	500	1	0	No
EWR08FD-60-96-96	114	178	164	40"	60	96	96	700,000	14,000	10	43.75	500	1	0	No
EWR08FD-72-72-72	118	154	140	46"	72	72	72	400,000	9,000	7 1/2	41.67	500	1	0	Yes
EWR08FD-72-72-96	126	154	164	46"	72	72	96	400,000	12,000	7 1/2	41.67	500	1	0	No
EWR08FD-72-120-96	134	214	164	46"	72	120	96	700,000	20,000	15	41.67	500	1	0	No
EWR08FD-72-96-96	130	185	164	46"	72	96	96	700,000	16,000	10	41.67	500	1	0	No



PLAN VIEW



DUAL AIRFLOW WORKSPACE WIDTH

EXHAUST FAN (STACK BY OWNER)

LEFT SIDE ELEVATION

FRONT ELEVATION

PAGE:

OVERALL WIDTH

MODEL: EWR08FD

DESCRIPTION: ENHANCED DUTY WALK-IN OVEN, REAR MOUNT HEATER, 800°F, FUEL-FIRED, DUAL AIRFLOW

WARNING: OVENS PROCESSING FLAMMABLE VOLATILES OR COMBUSTIBLE MATERIALS ARE CLASSIFIED BY NIFPA 86 AS "CLASS A" OVENS AND REQUIRE SPECIFIC SAFETY FEATURES. KNOW THE PROPERTIES OF THE MATERIALS BEING HEATED. EXPLOSION OR FIRE MAY RESULT FROM MISAPPLICATION.

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LIFTING EYES -

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1 of 1

