

DRUM & TOTE HEATERS



Model: HSC06L

(6) Drum High-Performance Oven, Steam

LEWCO High-Performance Drum & Tote Ovens provide 25% faster heat-up times and, by design, are safer than traditional Hot Boxes. These models employ a high-velocity fan, which pulls air from the oven workspace, circulates it over the heating elements, and then delivers it at a highly convective rate back to the oven workspace. The Low Profile design allows for convenient loading with a pallet jack or drum dolly. As standard, High-Performance Ovens are designed and manufactured to meet the requirements of NFPA 86 Class B ovens. Applications involving the off-gassing of flammable volatiles may require additional safety features. Consult factory for non-standard features required for compliance with NFPA 86, Class A ovens.

Capacity

- (6) 55-gallon drums palletized
- 4,050 lbs. per pallet

Operating Temperature

- 125°F 300°F
 Note: Maximum achievable temperature is dependent on steam pressure.
- Consult factory for applications below 125°F

Construction/Features

- Welded, 1/8" steel shell
- Optional: Stainless steel
- 12 ga. plate steel floor
- Insulation: 4" x 6# mineral wool
- Heavy duty doors with strap hinges, 2-point latch system, and high-temperature silicone rubber gaskets create a tight seal for efficient heating.
- Interior door release for safety

Finish

- · Blue or gray alkyd enamel
- Optional: Premium finish for corrosive environments.

Heat Source & Capacity

- Saturated Steam, 20-125 PSIG
- Max. 182,000 BTU's per hour @ 75 PSIG.
- Optional: Hot oil & hot water

Controls

- Single set-point temperature controller and redundant high-limit controller.
- NEMA 12 enclosure with full voltage lockable disconnect switch.
- Circulation fan(s) include air proving circuits that are electrically interlocked with the heating circuit.
- Controls are wired to NFPA 70 and 79 electrical standards, and meet the requirements of NFPA 86, Class B ovens.
- Optional:
 - o Batch Timer
 - o Data Logger
 - o Door Switch
 - o Ramp/ Soak Controller
 - NEMA 7 explosion-proof electrical

Circulating Fan

- 1,700 CFM, 1 HP. TEFC motor
- Optional: Explosion-proof motor

Electrical Requirements

- Voltage: 480/3/60
- Disconnect: 30 amps
- Other voltages available

Shipping & Installation

- · Ships completely assembled.
- Shipping weight: 3,000 lbs.
- Suitable for indoor use only.

Additional Options

- Exhaust Fan: 62 CFM, ¼ HP.
 TEFC motor
- NFPA 86 Class A rating
- UL or CSA Certification
- Custom sizes and features available. Please consult a LEWCO Applications Engineer for more information.

Quality Assurance

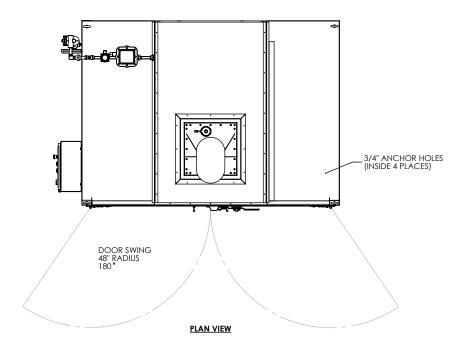
 Each unit comes complete with a (3) year warranty and is fully assembled, wired, and tested prior to shipment.

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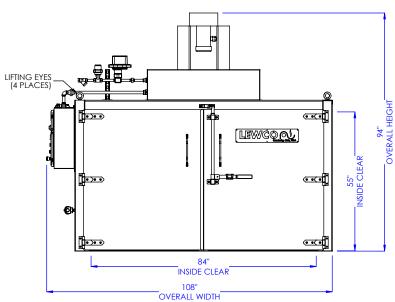






CIRCULATING FAN

ELECTRICAL DISCONNECT



OVERALL DEPTH

LEFT SIDE ELEVATION

77"

55"

INSIDE CLEAR

FRONT ELEVATION

MODEL: HSC06L

1/2" NPT STEAM INLET WITH _ HIGH-LIMIT & CONTROL VALVE

> 3/4" NPT CONDENSATE DRAIN WITH STEAM TRAP

> > THERMOCOUPLE -

DESCRIPTION: HIGH-PERFORMANCE STEAM/ THERMAL FLUID OVEN, 6 DRUM, LOW PROFILE

AIRFLOW SWITCH-

WARNING: OVENS PROCESSING FLAMMABLE VOLATILES OR COMBUSTIBLE MATERIALS REQUIRE SPECIAL NON-STANDARD SAFETY FEATURES TO COMPLY WITH NFFA 86, "CLASS A" OVENS, KNOW THE PROPERTIES OF THE MATERIALS BEING HEATED EXPLOSION OR FIRE MAY RESULT FROM MISAPPLICATION.

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