

DRUM & TOTE HEATERS

LEWCO's drum heating product line offers standard costeffective solutions for melting, viscosity reduction, elevated temperature storage and general industrial heating applications. The Low Profile design allows for convenient loading with a pallet jack or drum dolly. All models feature our signature heavy-duty welded construction and simple, user-friendly controls. Please consult factory for non-standard safety features required for



Capacity

- (2) 55-gallon drums palletized
- 1,350 lbs. per pallet

Operating Temperature

- 125°F 300°F Note: Maximum achievable temperature is dependent on steam pressure.
- Consult factory for applications below 125°F

Construction/Features

- Welded, 1/8" steel shell
- Optional: Stainless steel
- 12 ga. plate steel floor
- Insulation: 3" x 6# mineral wool
- Heavy duty doors with strap hinges, 2-point latch system, and high-temperature silicone rubber gaskets create a tight seal for efficient heating.
- Interior door release for safety

Heat Source & Capacity

- Saturated Steam, 20-200 PSIG
- Optional: Hot oil & hot water
- All heat exchangers are welded by A.S.M.E. certified welders and then hydro-tested at 300 PSIG
- Standard: 29 sq. ft.
- Optional: 65 sq. ft.

Control Options

- No Controls
- Non-electronic, self-acting temperature controller, limited to 150 psig, available in the following ranges:

Model: SC02L

compliance with NFPA 86.

(2) Drum Hot Box, Steam

- \odot 125°-212°F, $1\!\!/_2$ " valve
- 158°-300°F, ½" valve
- Single set-point temperature controller and redundant high-limit controller.
 - NEMA 12 enclosure with full voltage lockable disconnect switch.
 - Controls are wired to NFPA 70 and 79 electrical standards.
 - Electronic Control Options:
 - Batch Timer
 - Data Logger
 - Door Switch
 - NEMA 7 explosion-proof electrical

Finish

- Blue or gray alkyd enamel
- Optional: Premium finish for corrosive environments.

Electrical Requirements

- Voltage: 480/3/60
- Disconnect: 30 amps
- Other voltages available
- Depending on options, power may not be required.

Shipping & Installation

- Ships completely assembled for easy installation.
- Shipping weight: 1,200 lbs.
- Suitable for indoor use only.

Additional Options

- Circulating Fan: 330 CFM, TEFC or explosion-proof motor with motor starter
- Steam Trap(s)
- 5" exhaust vent with damper
- UL or CSA Certification
- Custom sizes and features available. Please consult a LEWCO Applications Engineer for more information.

Quality Assurance

• Each unit comes complete with a (3) year warranty and is fully assembled, wired, and tested prior to shipment.



